# NIRMA UNIVERSITY School of Engineering, Institute of Technology B.Tech. in Chemical Engineering Third Year /Semester VI

| Institute:            | Institute of Technology         |
|-----------------------|---------------------------------|
| Name of Programme:    | B. Tech. (Chemical Engineering) |
| Course Code:          | 3CH404ME24                      |
| Course Title:         | Petroleum Refining Engineering  |
| Course Type:          | Department Elective             |
| Year of introduction: | 2024-25                         |

| L | Т | Practical component |    |   |   |
|---|---|---------------------|----|---|---|
|   |   | LPW                 | PW | W | S |
| 3 | - | 2                   | -  | - | - |

#### Course Learning Outcomes (CLOs):

At the end of the course, the students will be able to -

- 1 measure and predict the properties of crude oil and refinery product (BL3) fractions
- 2 appreciate the modern techniques and recent developments for producing (BL4) various refinery products
- 3 analyse fuels and other refinery products (BL4)
- 4 apply hydrocarbon technology fundamentals in improving production (BL5) methods

### **Total Teaching hours: 45**

### Teaching

#### **08**

Crude Oil Detection & Exploration Global and Indian petroleum industries, about up-stream and downstream industries, integrated refinery & petrochemical complexes. Basics of crude oil: Reservoirs, origin and formation of petroleum crude oil, composition and classification of crude oil. Crude oil exploration & production: Detection of crude oil, exploration of crude oil, properties of crude oil, purification of crude oil. Crude assay: Properties and characteristics of crude oil and products, various distillation techniques for predicting characteristics and product fractions of crude oil.

# Unit II Crude Oil Processing

Crude Oil Refining: Heating of crude oil, atmospheric distillation unit (ADU), vacuum distillation unit (VDU), crude oil refining and processing. Current trends and case studies. Comparison, production methods & properties of refinery products: Refinery gases, naphtha, gasoline, kerosene, jet fuel, diesel, gas oils, furnace oil, heating oil etc. Alternative fuels.

#### Unit III Cracking Operations

Thermal & Catalytic Cracking: Importance, feedstock, processes, technologies, products. Moving bed catalytic cracking, fluidised bed catalytic cracking (FCC), FCC advancement. Hydrocracking:

10

12

#### Syllabus:

Unit I

|         | Importance, feedstock, processes, technologies, products. Trickle bed |    |  |  |
|---------|-----------------------------------------------------------------------|----|--|--|
|         | hydrocracking, ebulliated bed hydrocracking. Coking: Basics, delayed  |    |  |  |
|         | cocking, fluid cocking, coke gasification.                            |    |  |  |
| Unit IV | Products & Residue Upgradation                                        | 07 |  |  |
|         | Catalytic reforming, alkylation, polymeration, gasoline blending,     |    |  |  |
|         | atmospheric residue desulfurisation, residue upgradation              |    |  |  |
| Unit V  | Hydrogen Production Technologies                                      | 08 |  |  |
|         | Types of hydrogen, hydrogen production in refinery, steam and auto-   |    |  |  |
|         | thermal reforming, hydrogen storage and safety.                       |    |  |  |
|         |                                                                       |    |  |  |

#### Self Study:

The self study contents will be declared at the commencement of semester. Around 10% of the questions will be asked from self study contents.

### Laboratory Work:

Laboratory work will be based on the above content of course.

### **Suggested Readings/References:**

- 1 Maples R. E., Petroleum Refinery Process Economics, PennWell Corporation.
- 2 Chaudhry U. R., Fundamentals of Petroleum and Petrochemical Engineering, CRC (Taylor & Francis)
- 3 Nelson W. L., Petroleum Refinery Engineering, McGraw-Hill International.
- 4 Treese S.A., Pujado P. R., Jones D. S. J., Hand Book of Petroleum Processes, Springer.
- 5 Gary J. H., Handwerk G. E., Petroleum Refining Technology and Economics, Marcel Dekker, Inc.
- 6 Raseev S., Thermal and Catalytic Processes in Petroleum Refining, Marcel Dekker, Inc.
- 7 Rao B. K. B., Modern Petroleum Refining Processes, Oxford & IBH Publication.

L= Lecture, T=Tutorial, P= Practical, C=Credit

#### List of Experiments:

| Practical                                                                          | No. of<br>Hours                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
|------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|                                                                                    | •                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| To determine flash & fire point of a petroleum product using Cleaveland apparatus. | 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| To determine flash & fire point of a petroleum product using Pensky-Martin         | 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| apparatus.                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |
| To determine aniline point and diesel index of a given sample.                     | 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| To determine cloud & pour point of a given sample of oil.                          | 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| To determine smoke point of a given sample.                                        | 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| To find out carbon content of a given petroleum product.                           | 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| To determine consistency of a given petroleum product.                             | 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| To determine viscosity of a given sample using Redwood viscometer.                 | 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| To determine viscosity of a given oil sample using Saybolt viscometer.             | 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| To determine drop point of a given grease sample.                                  | 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |
|                                                                                    | To determine flash & fire point of a petroleum product using Cleaveland apparatus.<br>To determine flash & fire point of a petroleum product using Pensky-Martin<br>apparatus.<br>To determine aniline point and diesel index of a given sample.<br>To determine cloud & pour point of a given sample of oil.<br>To determine smoke point of a given sample.<br>To find out carbon content of a given petroleum product.<br>To determine consistency of a given petroleum product.<br>To determine viscosity of a given sample using Redwood viscometer.<br>To determine viscosity of a given oil sample using Saybolt viscometer. |

### NIRMA UNIVERSITY School of Engineering, Institute of Technology B.Tech. in Chemical Engineering Department Elective Third Year /Semester VI

| Institute:            | Institute of Technology             |
|-----------------------|-------------------------------------|
| Name of Programme:    | B. Tech. (Chemical Engineering)     |
| <b>Course Code:</b>   | 3CH405ME24                          |
| Course Title:         | Nanotechnology in Chemical Sciences |
| Course Type:          | Elective                            |
| Year of introduction: | 2024-25                             |

| L | Т | Practical component |    |   |   |
|---|---|---------------------|----|---|---|
|   |   | LPW                 | PW | W | S |
| 3 | - | 2                   | -  | - | - |

#### Course Learning Outcomes (CLOs):

At the end of the course, the students will be able to -

- 1. interpret the key concepts of material science, chemistry, physics, biology (BL2) and engineering in the field of nanotechnology
  - 2. distinguish various approaches for synthesis of nanomaterials (BL4)
  - 3. demonstrate a conceptual knowledge of instrumentation for the (BL2) characterisation of nanomaterials

4. identify the societal issues that may impede the adoption of (BL3) nanotechnology

# Total Teaching hours: 45 Teaching

| Syllabus: |                                                                                                                                               | Teachin<br>hours |
|-----------|-----------------------------------------------------------------------------------------------------------------------------------------------|------------------|
| Unit I    | Introduction to Nanoscience and Nanotechnology                                                                                                | 08               |
|           | Nanoscale science and technology, significances, historical                                                                                   |                  |
|           | perspectives, natural and man-made nanomaterials, properties of                                                                               |                  |
|           | nanomaterials, ethical implications, environmental implications, future                                                                       |                  |
|           | of nanotechnology.                                                                                                                            |                  |
| Unit II   | Fabrication Methods                                                                                                                           | 15               |
|           | Top-down and bottom-up fabrication methods, self-assembly and sol-                                                                            |                  |
|           | gel process, synthesis of carbon based and metallic nanomaterials.                                                                            |                  |
| Unit III  | Characterisation Methods                                                                                                                      | 15               |
|           | Electron microscopy methods, spectroscopic methods, other important                                                                           |                  |
|           | characterisation methods.                                                                                                                     |                  |
| Unit IV   | Applications of Nanomaterials                                                                                                                 | 07               |
|           | Nanobiotechnology, micro/nano electromechanical systems, medical nanotechnology, nanocatalysis, nanocomposites, environmental nanotechnology. |                  |

# Self Study:

The self study contents will be declared at the commencement of semester. Around 10% of the questions will be asked from self study contents.

### Laboratory Work:

Laboratory work will be based on the above content of course.

### **Suggested Readings/References:**

- 1. Hornyak G L., Tibbals H F., Dutta J, Moore J., Introduction to Nanoscience and Nanotechnology, CRC Press.
- 2. Pradeep T., Nano: The Essentials-Understanding Nanoscience and Nanotechnology, McGraw-Hill Education.
- 3. Vo-Dinh T., Nanotechnology in Biology and Medicine: Methods, Devices and Application, CRC Press.
- 4. Shatkin J A., Nanotechnology: Health and Environmental Risk, CRC press.
- 5. Fulekar M H., Nanotechnology: Importance and Application, IK International.

### List of Experiments:

| Sr.<br>No. | Practical                                                                                                                     | No. of<br>Hours |
|------------|-------------------------------------------------------------------------------------------------------------------------------|-----------------|
| 1          | Understanding of the presence of nanostructures on the composition of a natural material and how these affect its properties. | 02              |
| 2          | To synthesis gold nanoparticles by chemical reduction method.                                                                 | 02              |
| 3          | Green synthesis of gold nanoparticles.                                                                                        | 02              |
| 4          | To synthesis silver nanoparticles by chemical reduction method.                                                               | 02              |
| 5          | Green synthesis of silver nanoparticles by chemical reduction method.                                                         | 02              |
| 6          | Synthesis of green copper nanoparticles using leaf extract of Azadirachta Indica.                                             | 02              |
| 7          | Synthesis of nickel oxide nanoparticles by sol-gel method and Calculation of particle size by UV- Spectra                     | 02              |
| 8          | Preparation of CdS nanoparticles                                                                                              | 02              |
| 9          | Preparation of Manganese dioxide nanoparticles and determination of its optical band gap using Tauc Plot.                     | 02              |
| 10         | Synthesis of zinc oxide nanoparticles.                                                                                        | 02              |

# NIRMA UNIVERSITY School of Engineering, Institute of Technology B.Tech. in Chemical Engineering Third Year /Semester VI

| Institute:            | Institute of Technology                         |
|-----------------------|-------------------------------------------------|
| Name of Programme:    | B. Tech. (Chemical Engineering)                 |
| Course Code:          | 3CH702ME24                                      |
| Course Title:         | Fundamentals of Industrial Wastewater Treatment |
| Course Type:          | Department Elective                             |
| Year of introduction: | 2024-25                                         |

| L | Т | Practical component |    |   |   |
|---|---|---------------------|----|---|---|
|   |   | LPW                 | PW | W | S |
| 3 | - | 2                   | -  | - | - |

|           | e Learning Outcomes (CLOs):<br>the end of the course, the students will be able to –                                                                                                                                                                                                         |                                     |
|-----------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------|
| 1. inter  | (BL2)                                                                                                                                                                                                                                                                                        |                                     |
|           |                                                                                                                                                                                                                                                                                              | (BL3)                               |
|           |                                                                                                                                                                                                                                                                                              | (BL3)                               |
|           | ment                                                                                                                                                                                                                                                                                         |                                     |
| 4. analy  | yse wastewater treatment units for process industries                                                                                                                                                                                                                                        | (BL4)                               |
|           |                                                                                                                                                                                                                                                                                              |                                     |
| Syllabus: | Total Teac                                                                                                                                                                                                                                                                                   | hing hours: 45<br>Teaching<br>Hours |
| Unit I    | Industrial wastewater scenario                                                                                                                                                                                                                                                               | 02                                  |
|           | Wastewater characteristics, current scenario, future directions                                                                                                                                                                                                                              |                                     |
| Unit II   | Wastewater treatment fundamentals                                                                                                                                                                                                                                                            | 17                                  |
|           | Sampling techniques and sample preparation for wastewater,<br>Traditional and advanced analytical techniques for various parameters<br>in wastewater, Flow measurement, characterisation of industrial<br>wastewaters, stream pollution and self-purification, wastewater<br>microbiology    |                                     |
| Unit III  | Conventional Treatment Units for Industrial Wastewater                                                                                                                                                                                                                                       | 18                                  |
|           | Preliminary, primary and secondary treatment of wastewater.<br>Concepts of individual units of treatment plant such as, screen, grit<br>chamber, equalisation, neutralisation, aeration, sedimentation,<br>coagulation and flocculation, aerobic and anaerobic biological<br>treatment, etc. |                                     |
| Unit IV   | Advanced Wastewater Treatment                                                                                                                                                                                                                                                                | 04                                  |
|           | Advanced oxidation systems, zero liquid discharge systems,                                                                                                                                                                                                                                   |                                     |
|           | membrane based systems – ultra, nano, MBR etc., water reuse and recycling in process industries                                                                                                                                                                                              |                                     |
| Unit V    | Case studies                                                                                                                                                                                                                                                                                 | 04                                  |
|           | Specific case of Common Effluent Treatment Plants (CETPs), Case<br>studies of treatment of wastewater from major organic and inorganic<br>chemicals manufacturing sectors                                                                                                                    |                                     |

# Self Study:

The self study contents will be declared at the commencement of semester. Around 10% of the questions will be asked from self study contents.

### Laboratory Work:

Laboratory work will be based on the above content of course.

### Suggested Readings/References:

- 1 Metcalf & Eddy, Burton, F. L., Stensel, H. D., & Tchobanoglous, G., Wastewater engineering: treatment and reuse, McGraw Hill Publication.
- 2 Mackenzie, L. D., Water and wastewater engineering: Design principles and practice, McGraw-Hill Education Publication.
- 3 Hammer Sr, M. J., & Hammer Jr, M. J., Water and wastewater technology, Pearson New International Edition. Pearson Publication.
- 4 Arceivala, S. J., & Asolekar, S. R., Wastewater treatment for pollution control and reuse, Tata McGraw-Hill Publication.
- 5 Patwardhan, A. D., Industrial wastewater treatment, PHI Publication.

L= Lecture, T=Tutorial, P= Practical, C=Credit

### List of Experiments:

| Sr. | Practical                                                           | No. of |
|-----|---------------------------------------------------------------------|--------|
| No. |                                                                     | Hours  |
| 1   | To determine oil and grease contents of sample                      | 02     |
| 2   | To determine acidity of sample                                      | 02     |
| 3   | To determine residual chlorine of sample                            | 02     |
| 4   | To determine sulphate of sample                                     | 02     |
| 5   | To determine alkalinity of sample                                   | 02     |
| 6   | To determine Total Solids (TS), Total Dissolved Solids (TDS), Total | 02     |
|     | Suspended Solids (TSS) in the given sample.                         |        |
| 7   | To determine the amount of chloride present in the given sample     | 02     |
| 8   | Jar test for determining optimum coagulant dosage for sample        | 02     |
| 9   | Microscopical observation                                           | 02     |
| 10  | To determine Biological Oxygen Demand (BOD) and Chemical Oxygen     | 02     |
|     | Demand (COD) of sample                                              |        |